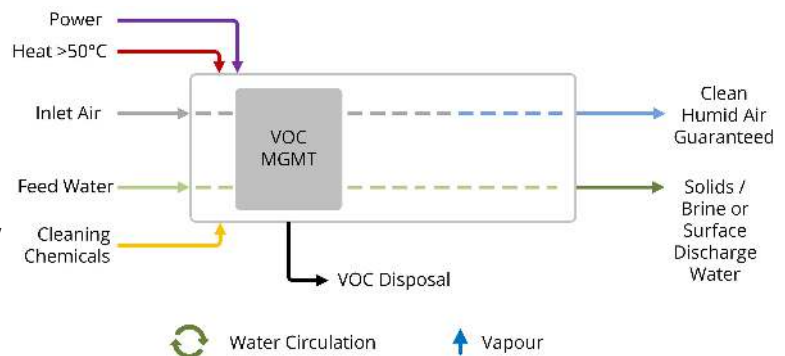


SaltMaker-AirBreather

Open Evaporator Crystallizer

Low grade heat brine concentrator or zero liquid discharge (ZLD) system:

- Zero contact of wastewater to atmosphere
- Guaranteed to meet all emissions including: VOCs, Methanol & Particulates
- Two options: fresh water for surface discharge returned, or volume reduction without freshwater returned
- Cost effective & rugged; Smart design for reliability
- 3x capacity; 4x thermal energy (50°C) vs. SaltMaker



REDUCES BRINE VOLUME

PRODUCES SOLID SALT

NO CHEMICAL PRE-TREATMENT



AB100

Optionally Tented



AB300

Cover Options Available

Reliable

High redundancy to perform in harsh, demanding environments. Constructed with durable, non-stick, non-corroding wetted parts.

Volatile Management System

Built-in system to capture and safely dispose of VOCs and meet air emission standards.

Rapid Deployment

Modular design enables rapid transport and assembly at site. Pre-fabricated ISO container blocks for easy transport and install.

Simple Solids Management

No chemical pre-treatment or softening sludge required. A single-step process discharges solids in bags or bins for easy handling.

Cost Effective Operations

Intelligent automation maximizes performance with capacity control, self-cleaning, and self-diagnosis.

Total Support Options

Complete package delivery and installation options. Remote monitoring, 24/7/365 expert assistance and predictive maintenance to keep AirBreather running smoothly.

General Specifications

Heat Source	Any source (>50°C, 90°C preferred). Use low grade heat to treat water. ~3.2-4 GJ/m ³ (4x SaltMaker due to single effect).	
Electrical Energy Consumption	• ~20 kWh/m ³ for brine production	• ~30 kWh/m ³ for solids production
Voltage	Any voltage, 3 phase, 50/60 hz	
Brine Concentrator De-Rate	Concentrate to 450,000 mg/L; de-rate by 20%	
Crystallizer (Solids) De-Rate	Produce solids; de-rate by 40%	

Capacity & Size

	AB100	AB300
Clean Water Removal Capacity (Evaporator non de-rated)	100 m ³ /d (630 BPD)	300 m ³ /d (1,890 BPD)
Brine Concentrator Size	40' x 70-90' x 25'H	60' x 70-90' x 25'H
Crystallizer (Solids) Size	40' x 90-100' x 25'H	60' x 90-110' x 25'H

Primary Features

Cost Effective	<ul style="list-style-type: none"> • No pre-treatment • Uses waste heat • High capacity modular package
Differentiated from other open evaporators	<ul style="list-style-type: none"> • Produces a concentrated brine or solids • No combustion by-products • No hot plume (cooling tower, vapour instead) • No corrosion • Volatiles management • Single modular package
Emissions Management	Proprietary - not for public disclosure. Contact Saltworks for project assessment.
Modularity	Expandable with your needs. ISO blocks movable to new sites.
Safety	Low pressure, low temperature, modules slide in and out for inspection and maintenance. No confined spaces, easy lock-out, and ergonomic design.
Reliability	Smart process design for reliable slurry or solids production. Avoids conventional boiling and evaporation on heat transfer surfaces, which causes scale. Self cleans while running.
Durability	Non-corroding, non-stick, no pressure vessels (atmospheric pressure) <ul style="list-style-type: none"> • Pipework: UPVC and CPVC. • Modules and tanks: gel-coated, fibre-reinforced plastics. • Pumps: engineered plastics, no wetted metallic parts. • Heat exchangers: titanium, non-boiling (no boiling nuclei scaling).
Automation	<ul style="list-style-type: none"> • Automated self-cleaning, start, stop and capacity control. Ramp up from 25% to 100%, or hibernate at 0% while circulating. • Programmed to remove scale before it becomes irreversible. • High quality instrumentation and sensors package. • PLCs with user-friendly graphical interface and controls that offer remote login, data logging, and trend analysis. • Variable Frequency Drives (VFD) for energy efficiency.

Standard Package & Options

AirBreather SaltMaker Plant	Complete packaged system, from inlet to discharged treated water and solids. Arrives with technician to support your installation.
Training & Support	On-site training and commissioning. Ongoing support with videos, tutorials, checklists, and remote assistance.
Thermal Energy	Waste heat conversion (>50°C), low pressure steam, hot water, or gas fired options.